

SEAMLESS TUBES & PIPES (ASTM Scheduled sizes)

Nominal Bore & Series		OD	SCHEDULE WALL THICKNESS (mm) / WEIGHT (kg/m)													
			Sch	Sch	Sch	Sch	STD	Sch	XS	Sch	Sch	Sch	Sch	Sch	XXS	
mm	inch.	mm	5	10	20	30		40		60	80	100	120	140	160	
6		10.3	-	1.24	-	-	1.73	1.73	2.41	-	2.41	-	-	-	-	-
	1/8		-	0.28	-	-	0.37	0.37	0.47	-	0.47	-	-	-	-	-
8		13.7	-	1.65	-	-	2.24	2.24	3.02	-	3.02	-	-	-	-	-
	1/4		-	0.49	-	-	0.63	0.63	0.80	-	0.80	-	-	-	-	-
10		17.1	-	1.65	-	-	2.31	2.31	3.20	-	3.20	-	-	-	-	-
	3/8		-	0.63	-	-	0.84	0.84	1.10	-	1.10	-	-	-	-	-
15		21.3	1.65	2.11	-	-	2.77	2.77	3.73	-	3.73	-	-	-	4.78	7.47
	1/2		0.80	1.00	-	-	1.27	1.27	1.62	-	1.62	-	-	-	1.95	2.55
20		26.7	1.65	2.11	-	-	2.87	2.87	3.91	-	3.91	-	-	-	5.56	7.82
	3/4		1.03	1.28	-	-	1.69	1.69	2.20	-	2.20	-	-	-	2.90	3.64
25		33.4	1.65	2.77	-	-	3.38	3.38	4.55	-	4.55	-	-	-	6.35	9.09
	1		1.29	2.09	-	-	2.50	2.50	3.24	-	3.24	-	-	-	4.24	5.45
32		42.2	1.65	2.77	-	-	3.56	3.56	4.85	-	4.85	-	-	-	6.35	9.70
	1 1/4		1.65	2.69	-	-	3.39	3.39	4.47	-	4.47	-	-	-	5.61	7.77
40		48.03	1.65	2.77	-	-	3.68	3.68	5.08	-	5.08	-	-	-	7.14	10.15
	1 1/2		1.90	3.11	-	-	4.05	4.05	5.41	-	5.41	-	-	-	7.25	9.55
50		60.3	1.65	2.77	-	-	3.91	3.91	5.54	-	5.54	-	-	-	8.74	11.07
	2		2.39	3.93	-	-	5.44	5.44	7.48	-	7.48	-	-	-	11.11	13.44
65		73.0	2.11	3.05	-	-	5.16	5.16	7.01	-	7.01	-	-	-	9.53	14.02
	2 1/2		3.69	5.26	-	-	8.63	8.63	11.41	-	11.41	-	-	-	14.92	20.39
80		88.9	2.11	3.05	-	-	5.49	5.49	7.62	-	7.62	-	-	-	11.13	15.24
	3		4.52	6.46	-	-	11.29	11.29	15.27	-	15.27	-	-	-	21.35	27.68
90		101.6	2.11	3.05	-	-	5.74	5.74	8.08	-	8.08	-	-	-	-	-
	3 1/2		5.18	7.41	-	-	13.57	13.57	18.64	-	18.64	-	-	-	-	-
100		114.3	2.11	3.05	-	-	6.02	6.02	8.56	-	8.56	-	11.13	-	13.49	17.12
	4		5.84	8.37	-	-	16.08	16.08	22.32	-	22.32	-	28.32	-	33.54	41.03
125		141.3	2.77	3.40	-	-	6.55	6.55	9.53	-	9.53	-	12.70	-	15.88	19.05
	5		9.46	11.56	-	-	21.77	21.77	30.97	-	30.97	-	40.28	-	49.12	57.43
150		168.3	2.77	3.40	-	-	7.11	7.11	10.97	-	10.97	-	14.27	-	18.26	21.95
	6		11.31	13.83	-	-	28.26	28.26	42.56	-	42.56	-	54.21	-	67.57	79.22
200		219.1	-	-	6.35	7.04	8.18	8.18	12.70	10.31	12.70	15.09	18.26	20.62	23.01	22.23
	8		-	-	33.32	36.82	42.55	42.55	64.64	53.09	64.64	75.92	90.44	100.93	111.27	107.93
250		273.0	3.40	4.19	6.35	7.80	9.27	-	12.70	12.70	15.09	18.26	21.44	25.40	28.58	25.40
	10		22.61	27.78	41.76	51.01	60.29	-	81.53	81.53	95.98	114.71	133.01	155.10	172.27	155.10
300		323.8	-	-	-	8.38	9.53	-	12.70	14.27	17.48	21.44	25.40	28.58	33.32	25.40
	12		-	-	-	65.19	73.86	-	97.44	108.93	132.05	159.87	186.92	208.08	238.69	186.92
350		355.6	-	-	-	9.53	9.53	-	12.70	15.09	19.05	23.83	27.79	31.75	35.71	-
	14		-	-	-	81.33	81.33	-	107.40	126.72	158.11	194.98	224.66	253.58	281.72	-
400		406.4	-	-	-	9.53	9.53	-	12.70	16.66	21.44	-	-	-	-	-
	16		-	-	-	93.27	93.27	-	123.31	160.12	203.54	-	-	-	-	-
450		457.0	-	-	9.53	11.13	9.53	-	12.70	19.05	23.83	-	-	-	-	-
	18		-	-	105.17	122.38	105.17	-	139.16	205.75	254.57	-	-	-	-	-
500		508.0	-	-	9.53	12.70	9.53	-	12.70	20.62	26.19	-	-	-	-	-
	20		-	-	117.15	155.13	117.15	-	155.13	247.84	311.19	-	-	-	-	-